

Effective Removal and Recovery of Fast Green FCF Dye from Wastewater using Green Adsorbent

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Abstract

Natural wool after certain treatment converted into powdered form and have been used as adsorbent for the removal and recovery of a Fast Green FCF dye from wastewater. Batch studies have been carried by observing the effects of pH, temperature, a concentration of the dye, an amount of adsorbent, a particle size of adsorbent, contact time, etc. The adsorption over powdered wool has been found endothermic and feasible in nature. The kinetic studies suggest the process following pseudo-first-order kinetics with the rate constant 0.1957 s^{-1} and involvement of particle diffusion mechanism. The bulk removal of the dye has been carried out by treatment with adsorbent followed by filtration through the syringe filter. Saturation factor for adsorbent has been calculated. Attempts have also been made to recover the dye by using dilute NaOH which results in 98- 100 % dye recovery.

Keywords: Powdered wool, Fast Green FCF, Adsorption, Kinetics.

I. INTRODUCTION

It is well known that Industries producing textile, paper, rubber, plastic, leather, cosmetics, pharmaceutical and foodstuff, uses different types of dyes [1]. The discharges of these industries dispose of a huge amount of dye contents, which runs into water bodies and cause severe snags such as increasing the chemical oxygen demand (COD) and reducing light penetration and visibility, in water bodies thereby pose adverse effects on the aquatic life [2]. The presence of these dyestuffs in water

bodies also makes water unfit for drinking purpose due to highly toxic effects of different types of dyes on human being [3].

Various physical, chemical, and biological methods like, coagulation and flocculation, oxidation or ozonation, membrane separation, ultrafiltration, chemical treatments, activated carbon adsorption, photocatalytic degradation, bacterial degradation etc. have been used for the dye removal and degradation [4-14]. But they are either quite expensive or cannot be applied to large volumes of water [15]. Thus in recent time, alternative methods for the removal of dyes from wastewaters with the use of various low-cost adsorbents is in high demand. Some low-cost adsorbents such as baggase fly ash [16], wool [17], fertilizer waste [18], shale oil ash [19], rice husk [20], fruit stones [21], red mud [22], etc. have been used by various workers. The biggest advantage of the use of physically modified wool as adsorbents is their low cost, versatility, and easy operations [23]. In recent years many research groups [24–29] were contributed some important and useful research publications on the dye removal by various materials in search of sustainable process.

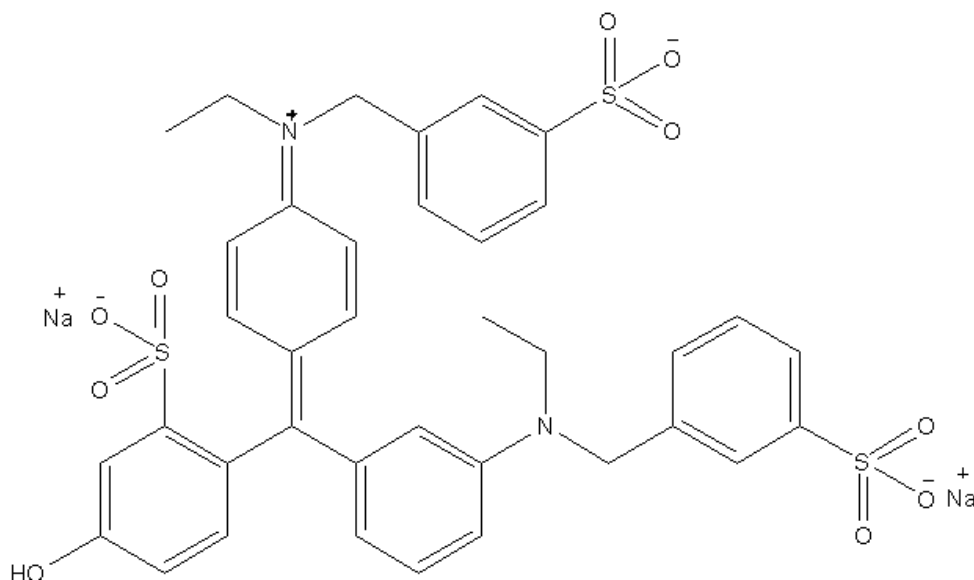


Fig. 1. Chemical structure of Fast Green FCF.

The sea green triaryl methane food dye Fast Green FCF (Fig. 1) (C.I.No. 42053) is also known as Food Green 3, FD and C Green No. 3, Green 1724 and Solid Green FCF with absorption maximum ranging from 622 to 626 nm, Fast Green FCF has a brilliant blue-green colour, which is less likely to die away [30]. It is widely used as a staining agent like quantitative stain for histones at alkaline-Hafer acid extraction of DNA, as a protein stain in electrophoresis. It is recommended as a replacement of many other stains such as Light Green SF Yellowish in Masson's trichome (a staining protocol used in histology) [31]. Toxicological data divulge that Fast Green FCF is highly toxic [32]. It is an allergen to the humans and may cause eye, skin, and the upper respiratory tract irritation. It also acts as a presynaptic locus by hindering the

release of neurotransmitters in the nervous system [33]. It is known carcinogen and able to induce sarcomas at the site of frequent hypodermic injection [34,35]. For a long time Fast Green FCF was used for coloring the foodstuffs, however looking in view of its toxicity results the European Union and many other countries have prohibited its edible use [36].

Present work is an attempt to develop a sustainable sorbent material with modified powdered wool for the removal of Fast Green FCF from effluent.

II. MATERIALS AND METHOD

Fast Green FCF (4,4_-bis-(*N*-(ethyl-3-sulphobenzyl)-amino-2-sulpho-4-hydroxy-fuchsonlum, disodium salt), (Molecular formula $C_{37}H_{34}N_2O_{10}S_3Na_2$ and molecular weight 808.85) was purchased from Otto chemicals. A stock solution was prepared in distilled water. Wool was obtained from a single sheep owned by a local shepherd. The pH measurements were done using a microprocessor based pH meter model LI 120 (Elico Instruments, India) and absorption studies were carried out on UV-Vis spectrophotometer model number UV- 2700 (Shimadzu Inc. Japan). IR spectra were recorded on IR Tracer Afinity FTIR spectrophotometer (Shimadzu Inc. Japan)

2.1. Material development

In the first stage, wool was carbonized using sodium carbonate and hydrochloric acid. Washed with distilled water. Wool then cut into small pieces and powdered which is used as adsorbent in further studies. Finally, the adsorbent was sieved to various mesh sizes viz. 125, 150 and 180 BSS mesh and stored separately in desiccators.

2.2. Adsorption studies

Batch studies were performed taking 25 mL of the dye solution of known concentration in 100 mL volumetric flask at 25 °C and definite pH. Desired mesh sizes for the adsorbent materials were selected and studies were carried out by changing the adsorbent dosage, concentration of adsorbate, pH of solution, contact time, etc. After certain time these solutions were filtered with porafil syringe filter (0.22 μ) and the amount of the dye uptake was analyzed spectrophotometrically at λ_{max} 622 nm.

2.3. Dye Recovery studies

Dye solution of 5×10^{-4} M concentration of Fast Green FCF was then shaken with appropriate adsorbent dose till a colorless solution is obtained. The dye adsorbed on the adsorbent was treated with NaOH (pH 10) for desorption and filtered. The amount of dye recover in solution was analyzed spectrophotometrically at λ_{max} 622 nm.

III. RESULTS AND DISCUSSION

3.1. Characterization of adsorbents

Chemical analysis of powdered wool before and after adsorption was carried out by using conventional spectroscopic method and available analytical techniques (Figs. 2).

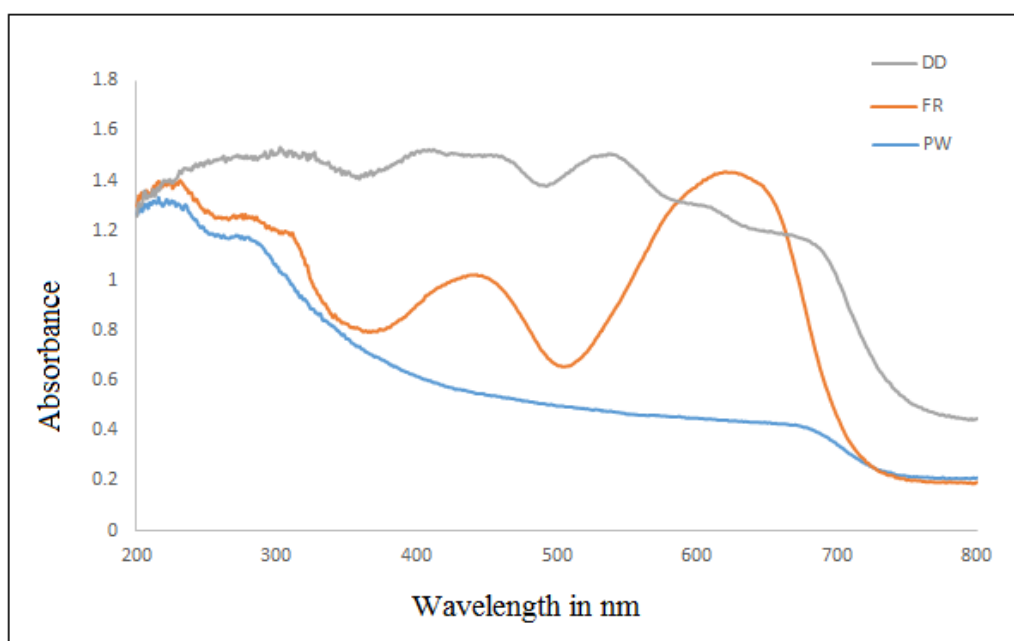


Fig. 2. Diffuse reflectance Spectra, DD:Fast Green FCF, PW: Powdered wool, FR: Fast

3.2. Adsorption studies

3.2.1. Effect of pH

The effect of pH on the adsorption of the dye was studied in the pH range of 1.0–10.0 for powdered wool. With the increase in pH, adsorption was found to decrease till pH 4 in each case (**Fig. 3**) and after pH 4, no significant variance in the quantity of dye adsorption was detected on proceeding further till pH 10. The decline in adsorption by increasing pH can be elucidated on the basis of protonation and deprotonation of dye molecule as well as sorbent. Protonation of the anionic dye takes place on the addition of acid which allows significant affinity towards the negatively charged adsorbents. On increasing the pH, deprotonation of the dye takes place, which thereby declines the amount of dye adsorbed. pH 2 has been chosen for the studies on account of the fact that the amount adsorbed in this case is maximum.

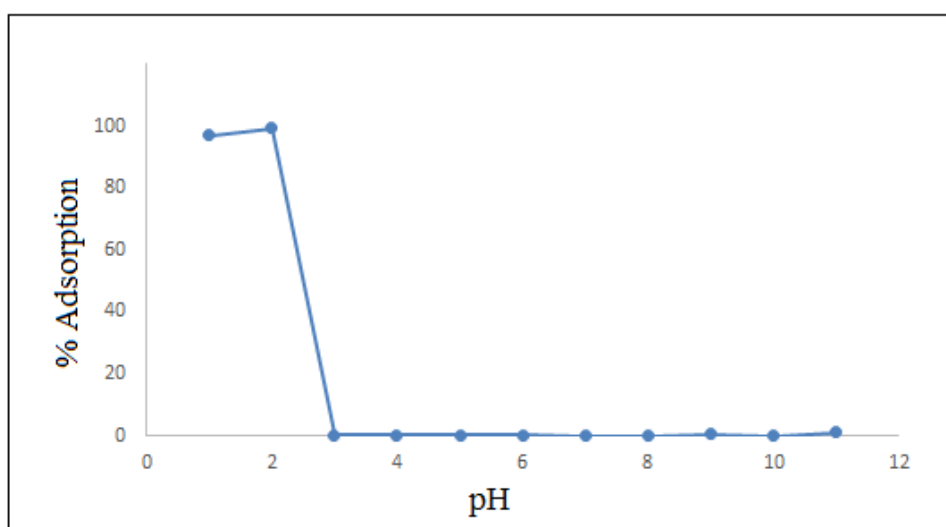


Fig. 3. Effect of pH of dye solution on adsorption at 25°C and 1.25×10^{-4} M dye concentration. adsorbent dose 200 mg/25 ml, Particle size 125-150 mesh.

3.2.2. Effect of amount of adsorbents

In order to study the variation in adsorption on the basis of amount of the adsorbent materials, various amounts (0.05 g – 0.250 g) of powdered wool was taken and study was made at 25°C and 1.25×10^{-4} M dye concentration and pH=2. It is found that the uptake capacity of the dye increases with increase in the amount of adsorbent (**Fig. 4**).

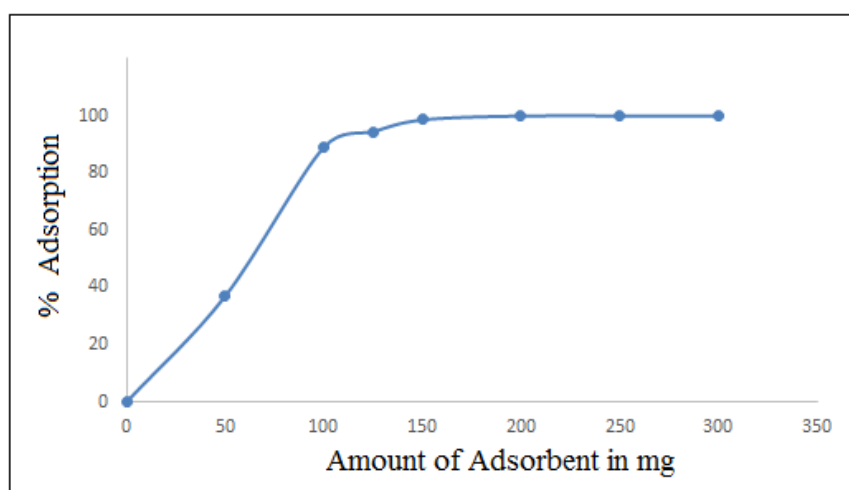


Fig. 4. Effect of amount of Adsorbent on adsorption at 25°C, 1.25×10^{-4} M dye concentration and pH=2

3.2.3. Effect of particle size

For batch adsorption experiments, three different particle sizes viz. 36, 100 and 170 BSS mesh were selected difference in the amount adsorbed was noticed with the increase in mesh size. (Fig. 5) presents effect of sieve size of adsorbents on the adsorption at 25°C. Adsorption was found to increase with the decrease in the mesh sizes. This is due to increase in the surface area of the adsorbents and accessibility of the active functional groups towards the dye.

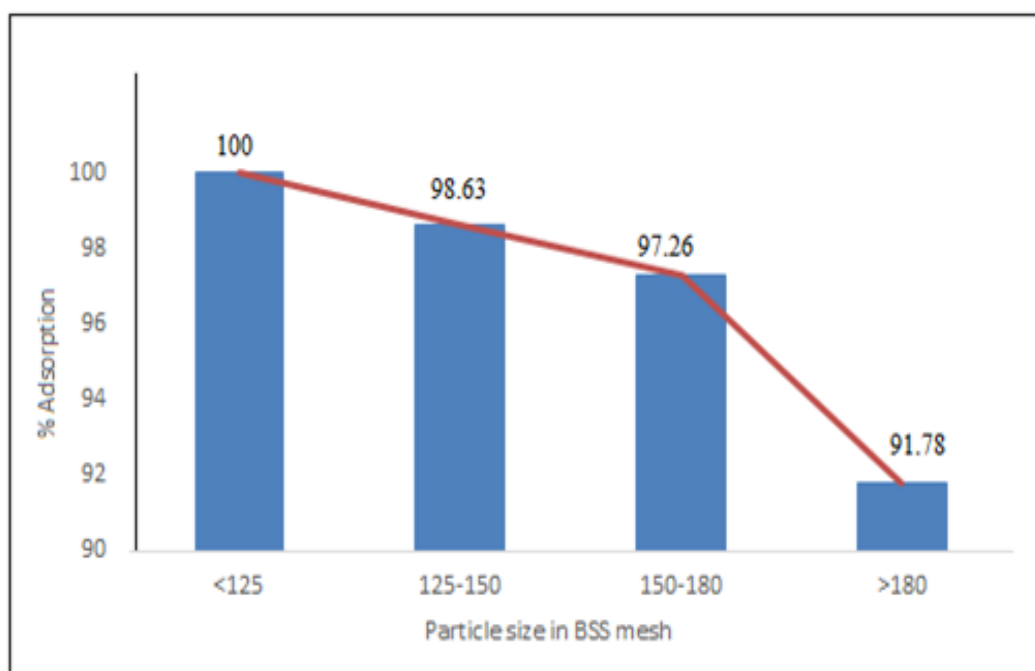


Fig. 5. Effect of particle size of Adsorbent on adsorption at 25°C, 1.25×10^{-4} M dye concentration and pH=2, Adsorbent dose 200 mg/25 ml

3.2.4. Effect of concentration

For the study of effect of concentration aqueous solutions of Fast Green FCF was investigated for the dye removal with fixed amount of adsorbent dose at 25°C. Experiments reflect that increase in concentration of Fast Green FCF increases the extent of adsorption in case of powdered wool (Fig. 6).

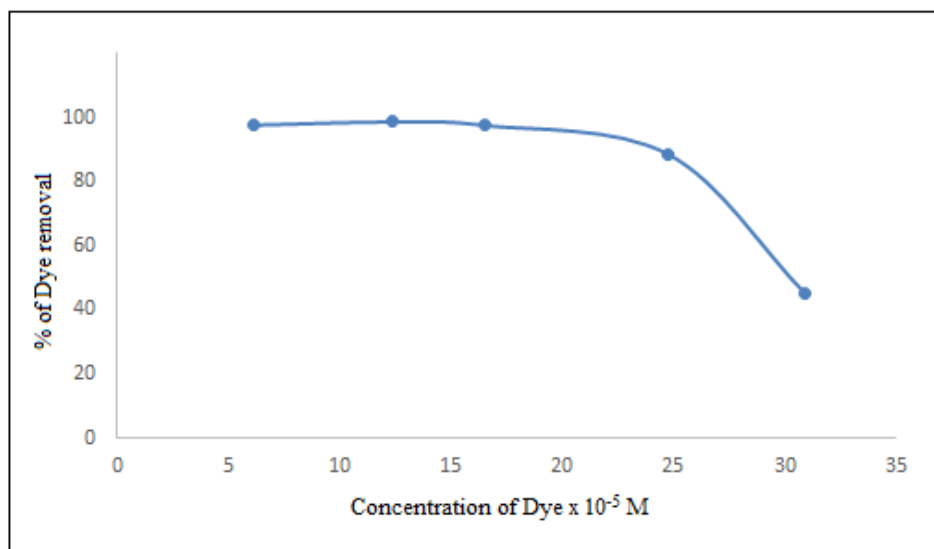


Fig. 6. Effect of concentration of Dye on adsorption at 25°C, and pH=2, Adsorbent dose 200 mg/25 ml

3.2.5. Effect of contact time

With the increase in time the adsorption increases for powdered wool. The percentage adsorption of the dye during the first 20 seconds of contact was almost 98 – 100 %. From experimental data, it is found that this adsorption follows pseudo first-order kinetics. Half-life of the process was also calculated and found as 3.54 seconds. These results also confirm the endothermic nature of the adsorption. (Fig. 7)

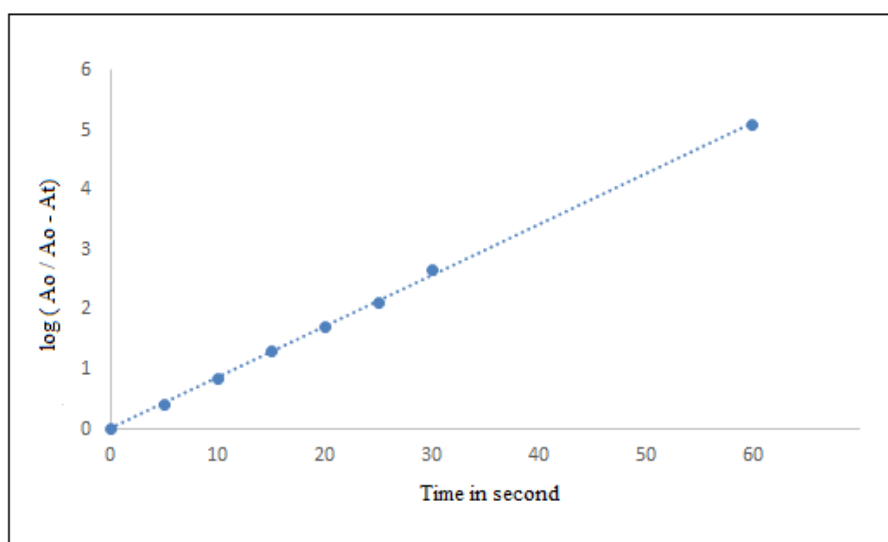


Fig. 7. Effect of contact time on adsorption at 25°C, and pH=2, Adsorbent dose 200 mg/25 ml

3.3. Dye recovery

In order to recover the adsorbed dye, NaOH solution of pH 10 was employed. Dye loaded powdered wool was stirred with NaOH solution for 1 min. For complete desorption of Fast Green FCF 20 mL of NaOH was required per gram of dye loaded adsorbent. The percentage recovery of the dye 95%

IV. CONCLUSION

Studies clearly reveal that powdered wool can be effectively used for the removal of Fast Green FCF from wastewaters. The adsorption process of Fast Green FCF over the adsorbents has been found spontaneous and feasible and chemisorption has been found to be operative. The adsorption of the dye over both the materials follows pseudo first-order kinetics with k values ranging from 0.1957 s^{-1} . On the basis of mass transfer studies, it is also concluded that transportation of the dye towards adsorbent materials is rapid exhibit good affinity towards the dye. Bulk removal of the dye is been carried out and percentage 98 – 100 %, respectively. The dye recovery is made by NaOH of pH 10 and as per spectrophotometric estimation, about 98% of the dye is recovered from powdered wool.

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